



Gulf Electroquip specializes in new, remanufactured and repaired AC and DC motors and generators. All our engineering is performed at our facility making sure that your exact specifications are met. We manage one of the largest motor and generator parts inventories with distribution support in the country.

# **INDUSTRIES SERVED**

Cement

Compression

Dredging

**Drilling** 

Marine

Mining

Petrochemical

**Plastics** 

Recycling

Rubber

**Transportation** 









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# **PRODUCT AND SERVICE CAPABILITIES**

COMPLETE MOTOR & GENERATOR REPAIR CENTER | ONE OF THE LARGEST HEAVY MOTOR AND GENERATOR PARTS DISTRIBUTION SYSTEMS | COMPLETE MOTOR AND GENERATOR DIAGNOSTIC AND TESTING SERVICES | QUALITY BUILT NEW 400 HP-1500 HP SUPER DUTY MOTORS





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# **GULF ELECTROQUIP REPAIRS & MANUFACTURES ELECTRIC MOTORS & GENERATORS**

# REPAIR CENTER

Cleaning

Baking

Mechanical Inspection

Electrical inspection

Failure Analysis

Mechanical Repair

# Replacement

- Shafts CNC Alloy
- Bearings
- Rotors
- Stators

# Balancing

# Winding

- Form Coils
- Random Coils
- Medium Voltage
- AC Rotor Barring
- AC Wound Rotor
- AC Generator Rotor
- DC Rotor
- DC Fields
- Coil Supply
- Exciter Rotors
- Exciter Stators

#### **Encapsulation:**

- VPI Class H
- Dip Class H

#### Enclosures

- Repair/Replace
- Fans
- Covers
- Junction Boxes

# Testing (see Test Lab)







# **TECHNOLOGY**



# Staff of Degreed Engineers:

• EE & ME

# **Engineering Design**

- Complete New Machines
- Upgraded HP, Voltage, encl.
- Specification
- Certification
- TroubleshootingVibration Analysis
- Thermal Analysis
- Training
- Maintenance
- Disaster Relief Planning
- 3<sup>rd</sup> Party / Failure Analysis

# CAD/CAM

- 3D Design
- FEA Finite Element Analysis
- AutoCAD to CNC Machine

# Customer Inventory

#### Storage

- Emergency Spares
- Climate Controlled
- Maintained
- Periodic Proof Testing
- Complete Machines
- Specialty Parts
- On-site 300,000 Square Feet
- 24 / 7 Access

# Vendor Managed Inventory

Manuals

Testing

Consultation

Safety



# IN HOUSE EQUIPMENT

# **CNC Machining**

- Shafts
- Endbells
- Seals
- Parts

# **CNC** Milling

- Endbells
- Rotor BarsFrames

# **CNC** Cutting

- Laser
- Plasma

# CNC Balancing

- Hard Bearing to 10,000 lbs.
- Soft Bearing to 50,000 lbs.



# CNC Cleaning

- Cleaning Machine
- Burn Out Oven

# CNC Turn & Undercut DC Arm

# **CNC Electrical Testing**

- Core Loss
- Resistance, Inductance
- High Potential/Surge Testing

# CNC Test Lab (see test)

# Manual Machining

- 10 Lathes (s, m, l)
- 3 Vertical mills (m, l)3 Horizontal mills (m, l)
- 2 Baking Ovens

# Water Stripping of Windings





# Vacuum Pressure Impregnation

#### Metal Fabrication

- Heavy Steel
- Sheet Metal
- Rolling
- · Tig, Mig & Stick Welding
- Custom Junction Boxes
- Custom Components



# **TEST LAB**

# AC and DC Equipment:

- Motors
- Generators
- Drives
- Transformers
- Drive Lines (String Testing)

# Static and No Load

- AC to 30.000HP/25.000kw
- DC to 20,000HP/15,000kw

# Full Load Testing

- AC to 6000 HP
- DC to 6500 HP

### Dynamometer Load

- to 25,000 ft./lbs.
- to 5,000 RPM

#### Orientation

- Horizontal
- Vertical

# Computer Recording

- Voltages
- Currents
- HP/KWEfficiency
- Speed



Vibration

• RTDs

Witness

Client.

Surge

DLBO

· Bar to Bar

Dimensional

**PRODUCTS** 

New, Repair & Remanufactured

1. Motors & Generators:

AC Wound Rotor Motors

AC Synchronous Generator

AC Induction Generator

AC Synchronous Motor

AC Induction Motors

AC VFD Motors

DC Motors

Power:

Voltages:

DC Generators

AC: 100 - 13,800 V

• DC: 100 - 1,000 VDC

Static Testing

High Potential

Polarization Index

Regulatory | Certification

Spectrum

Thermal Imaging

Sinusoidal and VFD

3rd Party Certification

Worldwide Remote Via Internet





# Speed:

- AC: to 7000 RPM
- DC: to 3000 RPM

# Frequency:

50, 60 Hz and Variable

#### Enclosure:

Open to XP classification

#### Orientation:

· Horizontal, Vertical & Tilt

# Bearings:

- Sleeve
- Ball & Roller
- Insulated Through High Capacity Vertical Thrust

## Shaft:

- Single, Double & Auxiliaries
- · High Alloy & Standard Steels

# Cooling:

- Air and Water Cooled
- Self. Forced and Non-ventilated

Standard Through High Spec

# Seals:

Excitation:

# Brush and Brushless

2. Patented Cleaning

- Motor Blowers
- Filter-less Cleaning
- Double Cycle
- Quiet to OSHA For Motors and Generators
- Custom and OEM Designs

# 3. Ventilation Blowers

- UL Explosion Proof Certified
- XP Classified Area4. Junction Boxes
- 5. Quick Connects
- 6. Custom Spec Products
- 7. Parts In Stock





AC: to 30,000+ HP/ 25,000+ KW

• DC: to 10,000+ HP/ 7,000+ KW









